

leading the way.

As the premier producer of specialty cleaning products in the Western United States, Mt. Hood Solutions is leading the way in creating environmentally friendly, sustainable solutions for institutional and industrial customers. We believe sustainability is not only a business strategy, but also a core value that filters through every part of our operation. Through such initiatives as reducing the environmental impact of our products and integrating biofuels and environmental design into our operations model, Mt. Hood Solutions is building a legacy of sustainability and product innovation. Examples include:

- ▶ Manufacturing concentrated products that save millions of gallons of water.
- ▶ Recycling or reusing all of our returned containers.
- ▶ Recycling used pallets and cardboard.
- ▶ Using biodiesel in our delivery trucks and adding hybrid vehicles to our sales fleet.
- ▶ Converting all of our forklifts from natural gas to electric.
- ▶ Reducing scrap sent to the landfill by more than 50%.
- ▶ Capturing and utilizing rainwater runoff from our manufacturing facility's roof.
- ▶ Installing energy efficient lighting and insulation throughout our new office and manufacturing facility.
- ▶ Employing water capture and reuse techniques in our manufacturing processes.

what leadership means to us.

Innovation and customer service are the hallmarks of Mt. Hood Solutions. Since 1902, we have made it a priority to evolve alongside our customers to meet their changing needs. That's one reason Mt. Hood Solutions is taking the lead in producing products that preserve the health of both people and ecosystems. For more than 100 years, our priority has been providing great service and effective products at a reasonable cost; today, it's also integrating sustainable, environmentally friendly practices within every part of our operation.

Perhaps our most ambitious project to date is voluntarily working with the EPA to create products that meet the agency's Design for the Environment (DfE) and Safer Detergents Stewardship Initiative (SDSI) guidelines. Together, the initiatives are devoted to improving human health, preserving natural habitat, and protecting aquatic life.



Rethinking clean. Since 1902.

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